



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2369-1
Job Sheet 179674



Part No: D2369-1

Job Qty: 4 ea

Part Name: Locator Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B now water jet 07-12-11 DD IPP
REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		SC 18/07/04
100	Waterjet	4 pcs	7/18/18	7/18/18	0.11	0.57	Waterjet1		SC 18/07/04
110	QC	4 pcs	7/18/18	7/18/18	0.00	0.00	QC2		SC 18/07/04
120	QC	4 pcs	7/18/18	7/18/18	0.00	0.00	QC8		
130	Packaging	4 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3		JUL 16 2018
140	QC21-SA	4 Ea	7/18/18	7/18/18	0.00	0.00	QC21		JUL 16 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2369

DAS
53
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	5.4160 sf (1.354 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	5	63	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																		
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DART Aerospace Ltd. 1270 Aberdeen Street Markham, ON L3R 9K7 CANADA TEL : 1 877 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																																				
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DART AEROSPACE LTD		Work Order:	179674
Description: Deck Plate Locator Bracket		Part Number:	D2369-1
Inspection Dwg: D2369	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	0.502	1		VSC-01	
4.500	+/-0.010	4.504	1		Tape	
1.000	+/-0.010	1.001	1			
5.649	+/-0.010	5.650	1			
37.996	+/-0.010	37.998	1			
38.297	+/-0.010	38.298	1			
5.000	+/-0.010	5.002	1			
4.451	+/-0.010	4.450	1			
0.549	+/-0.010	0.550	1			
Ø0.191	+0.005/-0.000	Ø0.191	1			
Ø0.128	+0.005/-0.000	Ø0.128	1			
39.000	+/-0.010	39.000	1			
38.544	+/-0.010	38.545	1			
0.940	+/-0.010	0.942	1			

Measured by:	SC	Audited by:	DAS 38 9-89	Preliminary Approval:	
Date:	18/07/04	Date:	JUL 09 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge
☐ LOA	☐ Substation	☐ Past Expiry Date	☐ Misidentified	☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier
				☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing
				☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due
				OTHER :			